**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-1631

MAKING A SPRAYOUT CARD

1 **Obtain**

OEM color code for vehicle. Reference a color chip book or wall poster for color code locations on various vehicles.

2 **Look up**

OEM color code using PPG Color Tools to find the color formula number. Note any variant colors available.

3 **Check variant colors**

using PPG Chromatic Color Deck. When evaluating color match, use natural sunlight, color-corrected lights, or 3M™ PPS™ SUN GUN™ and view under equal gloss levels. Choose prime or variant color with best match.

4 **Mix color**

Once desired color is verified, mix a small amount of basecoat color on the scale–enough to make a sample and a few sprayout cards.

5 **Apply**

2-4 coats on the correct G-shade sprayout card until the desired color is achieved. Apply clearcoat and allow to dry. NOTE: For proper color evaluation, all sprayouts should be clearcoated.

6 **Check**

the sprayout card under natural sunlight, color-corrected light or 3M™ PPS™ SUN GUN™ to verify color match. Always compare the sprayout at 90° (face or head-on) and at angles between 20-60° (side tone) to the car.

7 **When**

desired color match is verified, mix enough basecoat color for the entire paint job.

8 **File**

sprayout card in PPG sprayout card binder DOX44 or other suitable filing system for future reference.