**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-0105

 INITIAL CLEANING

1 **Wash & Rinse**

Thoroughly wash entire vehicle with warm, soapy water. Pressure wash if possible. When rinsing, concentrate on body panel joints (hood to fender, etc.), seams and wheel openings. Dry completely.

2 **Blow with Compressed Air**

Blow off vehicle with compressed air to removes loose particles prior to entering paint department. Again, concentrate efforts on body panel joints, seams and wheel arches.

3 **Degrease**

Apply the appropriate PPG cleaner using “apply and wipe off” procedure.

Apply using a wet, clean, lint-free cloth, paper towel or a pump to insure that any contamination floats to the surface.

Wipe area dry with a clean dry cloth, turning and flipping it so contamination is removed from the surface.

**Do not allow the cleaner to dry on the panel, or wipe marks may be evident in the painting stage. This may lead to paint failure.**

4 **Plastics**

When cleaning bare plastic components, use a water-based cleaner first to remove any water-soluble contamination.

Follow by using a cleaner designed specifically for plastics and remove any solvent-soluble contamination and release agents.