PD-1220

**PLASTIC PRIMED PARTS**

Depending on the supplier of the part, it may be beneficial to check the integrity of the primer coating. The test in Step 2 below will help you determine whether your part can be sanded then topcoated, or if it will require paint removal prior to continuing the restoration process.

1 **Wash**

part with hot water and soap. Rinse and dry completely. Clean entire part with the appropriate PPG cleaner using clean towels to remove contaminants. Dry thoroughly.

2 **Test**

existing finish by rubbing it with a strong thinner or urethane-grade solvent on a clean towel. If coating wipes off or softens significantly, remove it by sanding and skip to Step 4. If coating integrity is maintained, it is an acceptable foundation for the restoration process.

3 **When**

the existing finish is **known to be acceptable**, follow these steps:

**a. To remove minor defects** – Block sand with P220-P320 grit. The goal is **NOT** to strip the surface to bare plastic. The goal is to level the surface and remove the defect.

**b.** On edges, body lines and hard to sand, recessed areas, use a gray scuff pad or a pad coarse enough to remove all gloss.

4 **Re-clean**

entire part thoroughly with the appropriate PPG cleaner, using clean towels. Dry completely. Tack off the dry part.

5 **Apply**

plastic adhesion promoter to bare plastic and cut-through areas.

6 **Apply**

one coat of flexible sealer to the entire primed plastic part.

7 **Proceed**

to Paint Application.