**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-1210

**PLASTIC BARE PARTS**

1 **Using the SU4901 Clean and Scuff Pad:**

**a.** Tear open **SU4901**. Clean and abrade the substrate thoroughly. Verify thorough abrasion. Use one package per full-size plastic bumper part.

**b.** Rinse very thoroughly with water.

**NOTE:** Water should sheet (run-off) from the surface. If water beads up, repeat the cleaning process before proceeding.

**c.** Blow or wipe completely dry with a clean cloth.

2 **Using the SU4902 Plastic Adhesion Wipe:**

**a.** Tear open **SU4902**, wring out excess liquid and apply a light, even coat over the entire area. Use one (1) package per full-size plastic bumper part.

**b. Wipe in one direction** to minimize product overlap.

**c.** Allow for a 3-5 minute flash time. Verify that the part is dry and dull in appearance.

3 **Apply a single light coat**

of either **SU4903 Advance Plastic Bond or SUA4903 (Aerosol) Advance Plastic Bond** to the prepared surface. Allow for a 5-minute flash time, then verify that the part is dry and dull in appearance.**NOTE:** Substituting SU470LV or SUA470LV is acceptable in this process.

4 **Apply 1 coat** of flexible sealer to the entire plastic part.

5 **Proceed** to Paint Application.