**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-1701

SEALER APPLICATION PROCESS

1 **Sealer application**

is an optional step. If you choose to apply sealer, finish sand with **P320-P400 grit**.

2 **Mask vehicle**

appropriately. If masking door jambs, etc., that have already been painted, be aware that the first coat of sealer will travel farther into the jamb than the color coats that follow. This will leave an undesired sealer edge.

To minimize this effect, mask jambs for color application. Mask a second time, closer to the edge for sealer application. After sealer is applied, remove this masking before applying color and clearcoats.

3 **Select**

the recommended G1 - G7 shade of gray sealer for the color that will be applied.

4 **Clean**

area to be sealed with the appropriate PPG cleaner, and dry with clean towels. The use of a tack cloth is recommended to remove any final dust.

5 **Apply**

sealer. Refer to **PD 1530** for specific application instructions.

6 **Allow**

each coat of sealer to flash to a uniformly dull appearance before applying the next coat.

7 **Clean**

spray gun immediately following the application of the final coat of sealer.

8 **Allow**

the sealer to air dry according to the PDS recommendations before applying basecoat.