**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-1725

MIDCOAT CLEAR APPLICATION

Midcoat clears are products specifically designed to be used as a tool to create custom candy or pearl layers over waterborne or solventborne basecoat. Allows painter to create multiple color layers using special-effect pigments and dyes and can also be used as a lockdown clear to isolate graphics, especially when the custom finish is performed over an extended period of time. For durability and appearance, midcoat clears must be clearcoated with a general clearcoat. Midcoat clears are not intended for use as a stand-alone clearcoat.

1 **Allow**

basecoat to flash an appropriate amount of time before applying midcoat layers. Ensure waterborne basecoat is thoroughly dehydrated before applying the midcoat layer.

**NOTE:** The preparation of a midcoat letdown panel is recommended prior to applying midcoat layers to your project. Refer to **PD-1660** for Letdown Panel preparation instructions.

2 **Apply**

2-4 medium coats until the desired effect is achieved, allowing sufficient flashtime between coats.

As a lockdown clear, apply 1-2 medium coats, allowing sufficient flashtime between coats.

3 **The midcoat**

layer must be clearcoated within 24 hours. After 24 hours, a light scuff and another midcoat layer must be applied before clearcoat.

4 **Proceed**

with Clearcoat Application Procedures **PD-1730** or **PD-1735**.