**Caution:** Wear the proper safety protection when sanding, cleaning, mixing and spraying all materials included within this process.

PD-1130

USED PARTS

For prepping used parts, the industry’s best practice is to completely remove existing finishes to ensure a clean, rust-free substrate.

1 **Wash**

part with hot water and soap. Rinse and dry completely. Clean entire part with the appropriate PPG cleaner, using clean towels to remove contaminants. Dry thoroughly.

2 **Inspect**

part for imperfections and damage. Determine what repairs should be made, if any. Follow all process documents for making repairs to the part.

3 **For directions**

on the best process to remove existing finishes, refer to Removing Paint on the next two pages (28-29).

4 **Once existing finish**

has been removed, repeat cleaning the entire part thoroughly with the appropriate PPG cleaner, using clean towels. Dry completely. Tack off the dry part.

5 **Apply**

1-2 coats of epoxy primer to the entire part.

6 **Proceed**

to body work. Refer to the Body Filler Process, **PD-1180.**